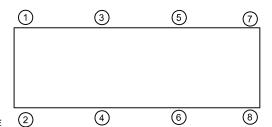


REV.	REV. DESCRIPTION		BY

TYPE HS-1B PRE-COMPRESSED SPRING HANGERS FOR 1" NOMINAL DEFLECTION						
HANGER	RATED LOAD (LBS)	DEFLECTION (IN)	SPRING RATE (LB/IN)	SPRING COLOR CODE		
HS-1B-20PR	20	1.25	16	DK BLUE		
HS-1B-35PR	35	1.17	30	BLACK		
HS-1B-50PR	50	1.11	45	RED		
HS-1B-70PR	70	0.88	80	DK GREEN		
HS-1B-85PR	85	0.81	105	GRAY		



- 1. HANGER RODS, NUTS AND WASHERS, AS SHOWN, NOT BY THE VMC GROUP, INSTALL WASHER .1 THK. MIN. X 1-1/4 O.D. MIN WITH REQUIRED INSIDE DIAMETER TO ACCOMMODATE ROD SIZE IN USE. THIS CAN BE ACCOMPLISHED BY USING A SINGLE WASHER OR BY STAKING NOT MORE THAN TWO WASHERS.
- 2. STANDARD FINISH: HANGER BOX PAINTED, POWDER COATED OR GALVANIZED STEEL, SPRING - POWDER COAT.
- 3. SEISMIC VERTICAL LIMIT-STOP REQUIRED FOR SEISMIC APPLICATIONS.
- 4. ALL DIMENSIONS IN INCHES. INTERPRET PER ANSI Y14.
- 5. ALL DIMENSIONS ARE FOR REFERENCE, DIMENSIONS SHOWN AS NOMINAL.
- 6. ALL SPRINGS ARE DESIGNED WITH MINIMUM 50% OVER-TRAVEL.
- 7. HANGER BOXES ARE AVAILABLE PRE-COMPRESSED UP TO THEIR DESIGNATED MAX. LOAD. PERCENTAGE OF PRE-COMPRESSION TO BE DETERMINED BY ENGINEERED APPLICATION OR AS REQUESTED BY CUSTOMER. CONSULT FACTORY FOR POSSIBLE ADDITIONAL PARAMETERS AND OR LIMITATIONS.
- 8. DOUBLE LOWER NUT PROVIDED.

SALES ORDER:

- 9. ROD EXTENSION BELOW LOWER NUT EXTENDS (1.5XROD DIA.) AS SHIPPED.
- 10. PRE-COMPRESSED 50% OF SPRING RATED DEFLECTION.
- 11. RATED DEFLECTIONS ARE WITHIN 25% OF NOMINAL, HIGHER DEFLECTIONS ARE ALLOWED IF THEY MEET SPECIFICATIONS.

ISOLATOR	SELECTIONS
LOC 1:	LOC 2:
LOC 3:	LOC 4:
LOC 5:	LOC 6:
LOC 7:	LOC 8:
CUSTOMER EQP'T. TAG:	•

NOTE: MATERIAL SHOWN IS FOR (1) SET.

OTHER MATERIALS, COMPOUNDS, OR FINISHES WITH EQUAL OR SUPERIOR PROPERTIES MAY BE SUBSTITUTED AS THEY BECOME AVAILABLE.

CERTIFIED FOR:			
JOB NAME:	MODEL HS-1B 20-85 LBS.		
CUSTOMER:	PRE-COMPRESSED SPRING HANGERS		
CUSTOMER P.O.:	1 INCH DEFLECTION	TH Th	E V ne Pou

	SHEET:
THE VMC GROUP	DRAWING I
The Power of Together	
Bloomingdale, N.J. 07403	l

Houston, TX 77041

ONF

VO.:

REVISION